

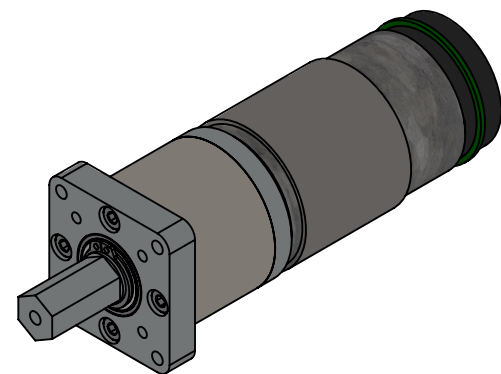
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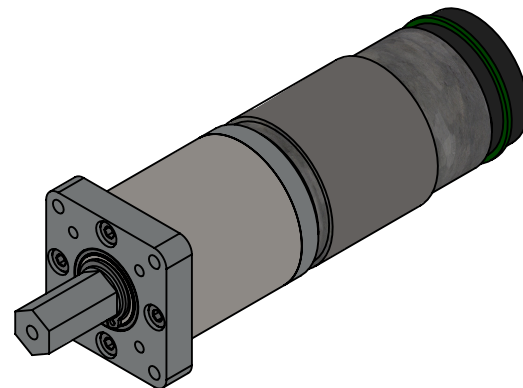
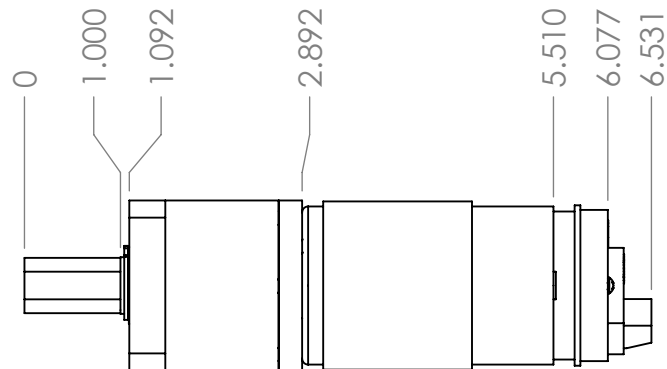
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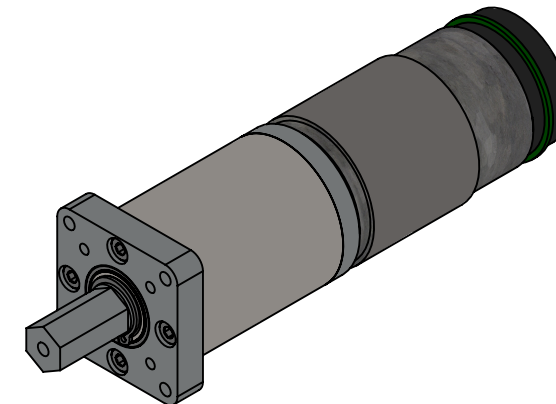
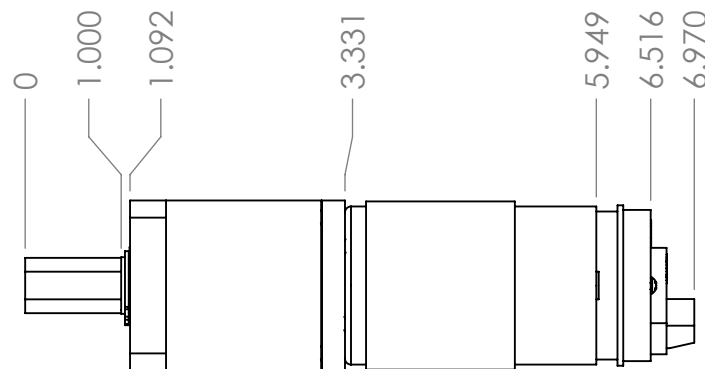
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/8/2017	K. NEPOMUCENO



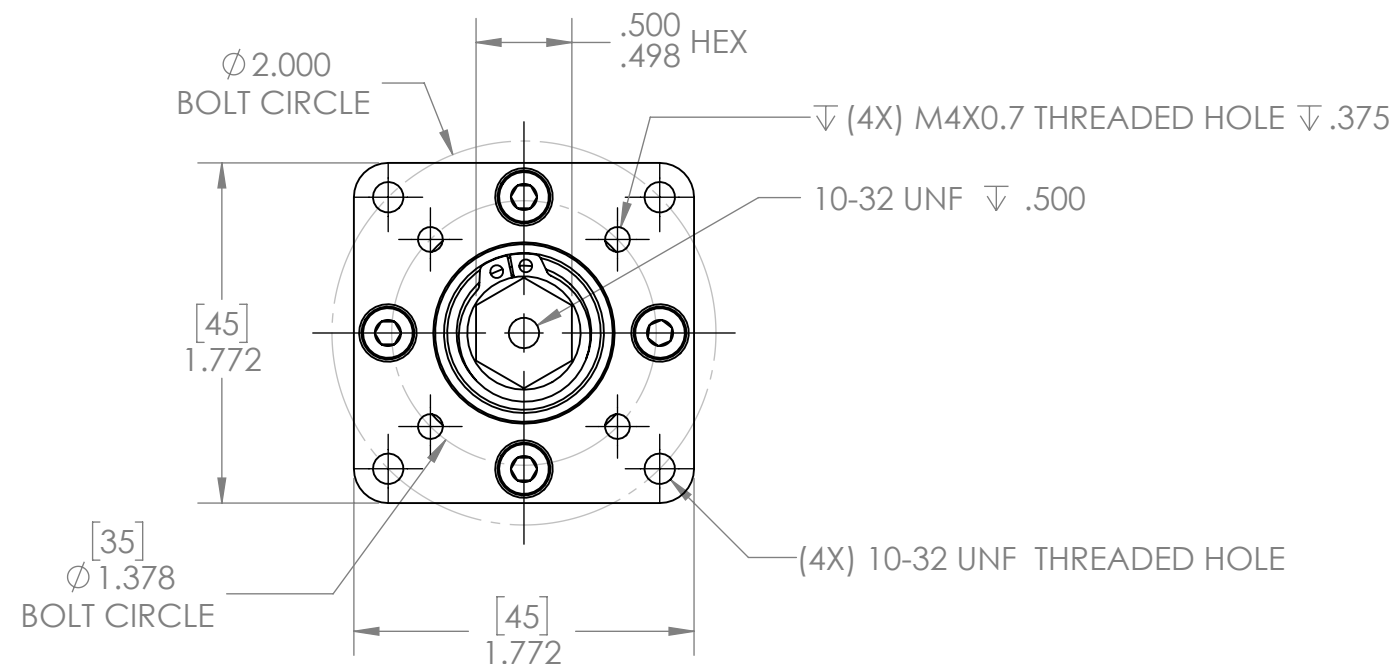
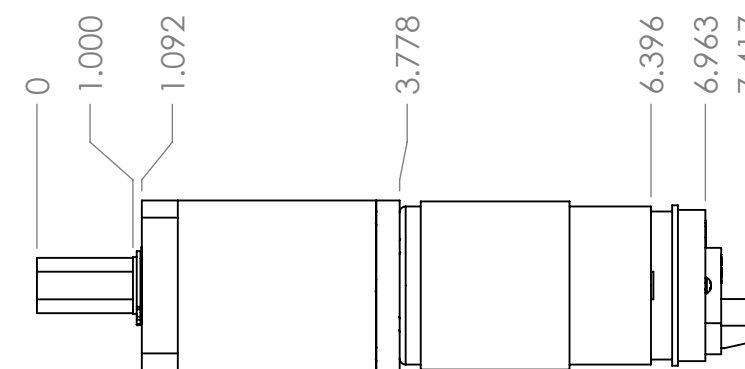
RATIO 27:1
(am-3654)



RATIO 71:1
(am-3655)



RATIO 188:1
(am-3656)



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: PG 500 HEX SERIES W/MOTOR & ENCODER	
FRACTIONAL	\pm 1/16	CHECKED	NAME	DATE	SIZE
ANGULAR: MACH	\pm 1°	ENG APPR.	NM	11/9/17	DWG. NO.
ANGULAR: BEND	\pm 5°	MFG APPR.			REV
ONE PLACE DECIMAL	\pm 0.1	Q.A.			1
TWO PLACE DECIMAL	\pm 0.01				
THREE PLACE DECIMAL	\pm 0.005				
FOUR PLACE DECIMAL	\pm 0.0005				
MATERIAL		SCALE: 1:2		SHEET 1 OF 4	
FINISH					
DO NOT SCALE DRAWING					

4

3

2

1

B

B

A

A

4

3

2

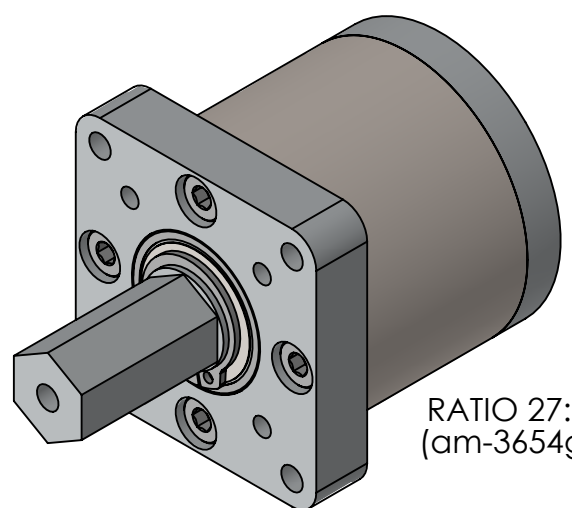
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REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/8/2017	K. NEPOMUCENO

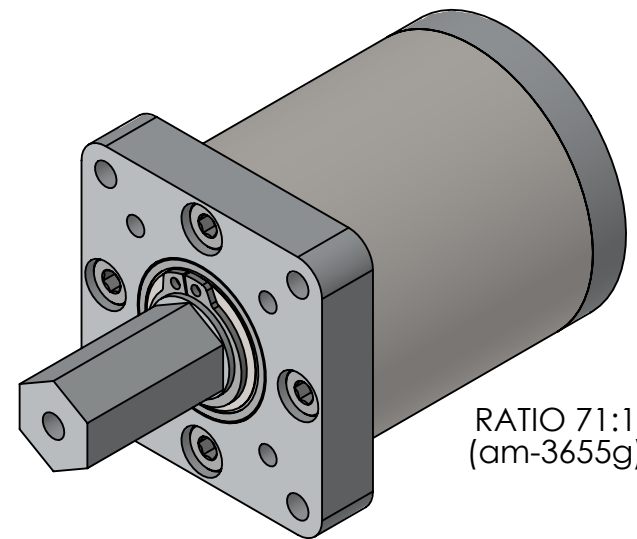


B

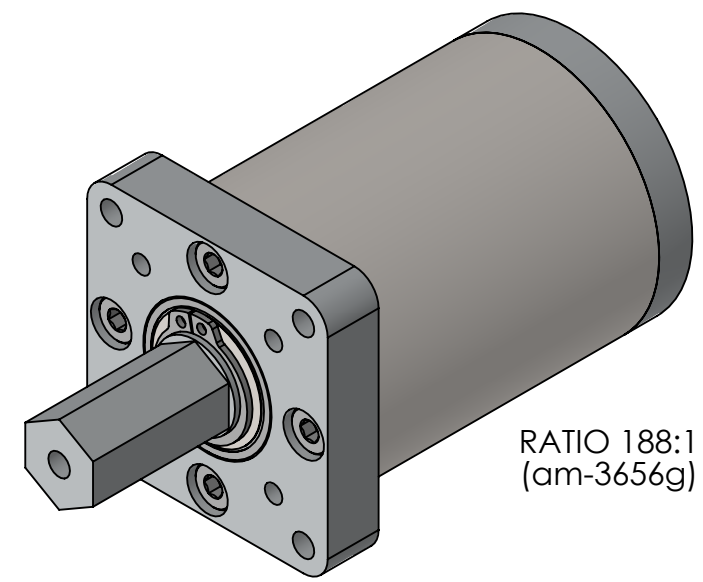
B



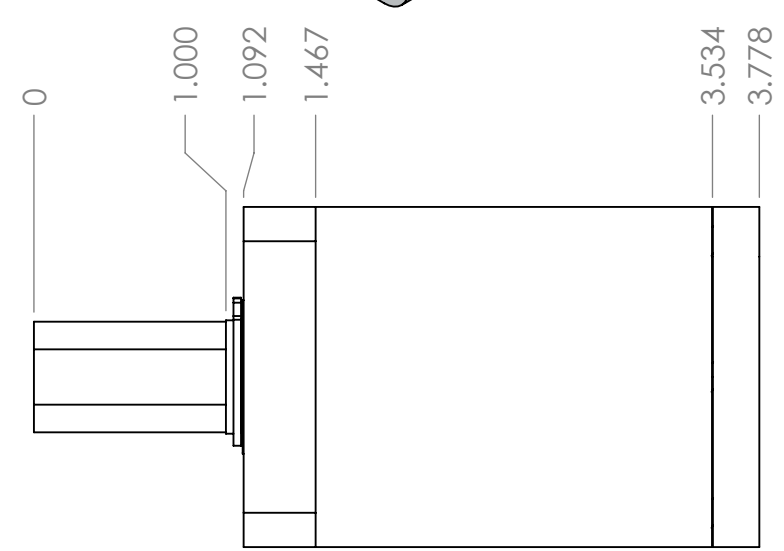
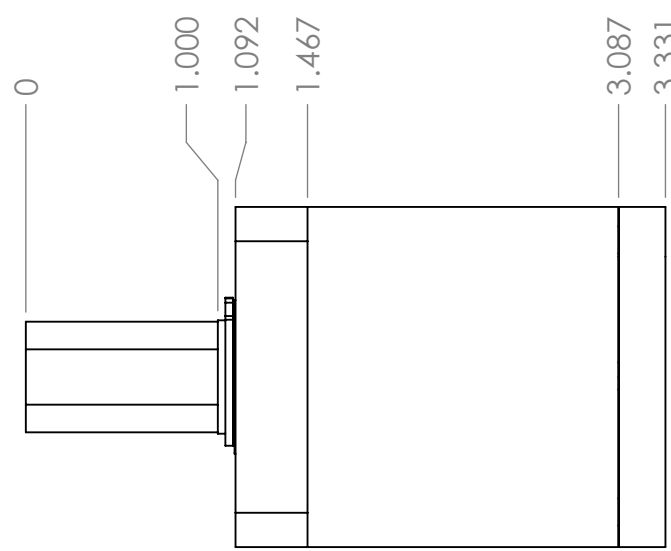
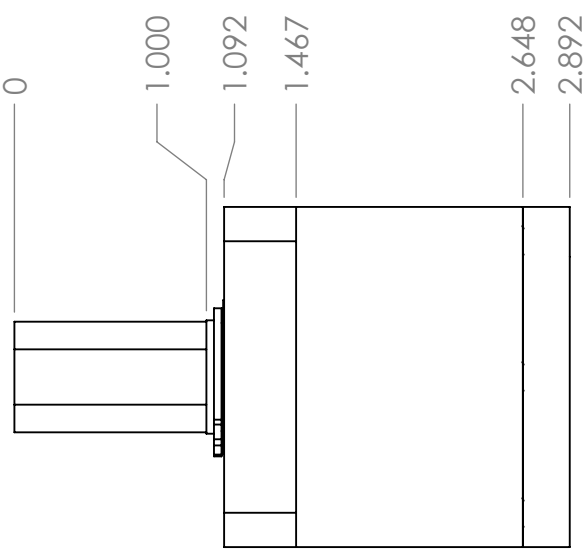
RATIO 27:1
(am-3654g)



RATIO 71:1
(am-3655g)

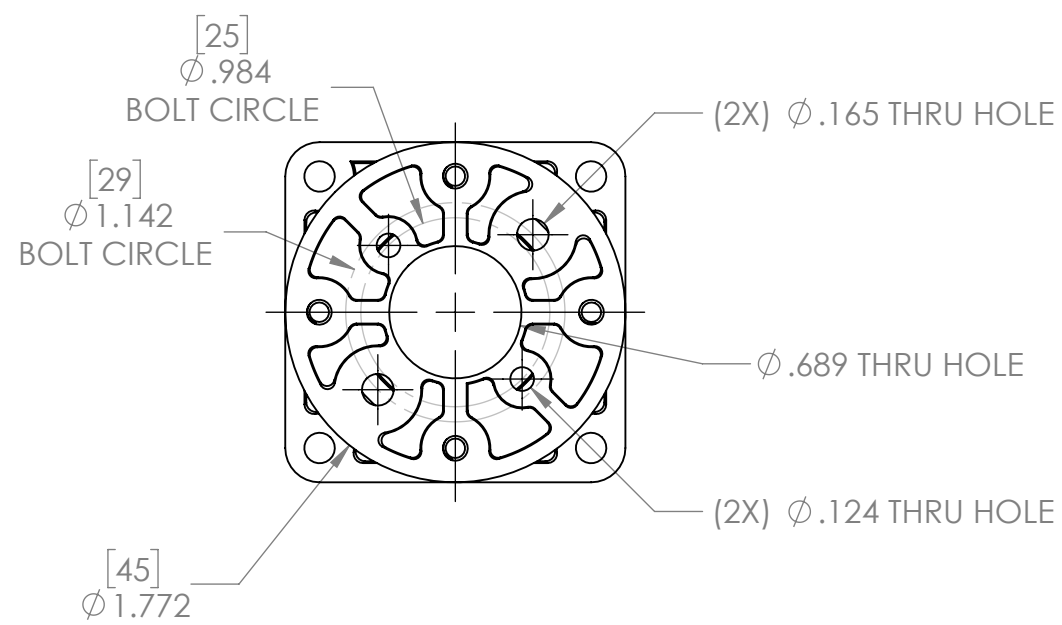


RATIO 188:1
(am-3656g)



A

A



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		SIZE	DWG. NO.	REV
FRACTIONAL	\pm 1/16	CHECKED	NAME	DATE	B	1
ANGULAR: MACH	\pm 1°	ENG APPR.	NM	11/9/17		
ANGULAR: BEND	\pm 5°	MFG APPR.				
ONE PLACE DECIMAL	\pm 0.1	Q.A.				
TWO PLACE DECIMAL	\pm 0.01	DO NOT SCALE DRAWING		SCALE: 1:1	SHEET 2 OF 4	
THREE PLACE DECIMAL	\pm 0.005					
FOUR PLACE DECIMAL	\pm 0.0005					
MATERIAL						
FINISH						

4

3

2

1

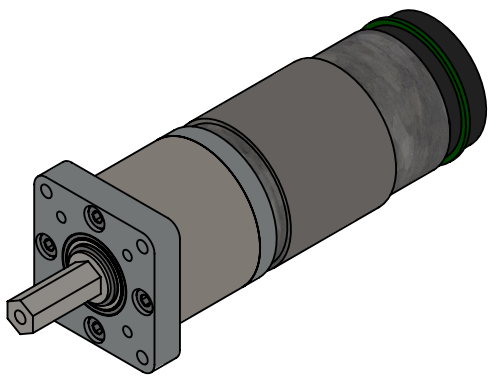
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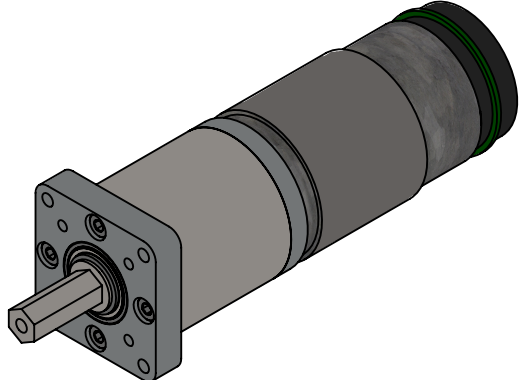
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1

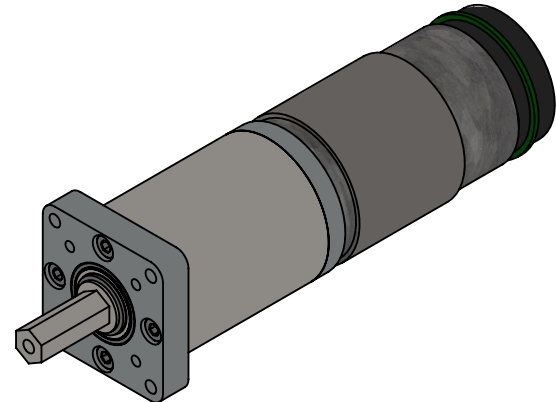
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/8/2017	K. NEPOMUCENO



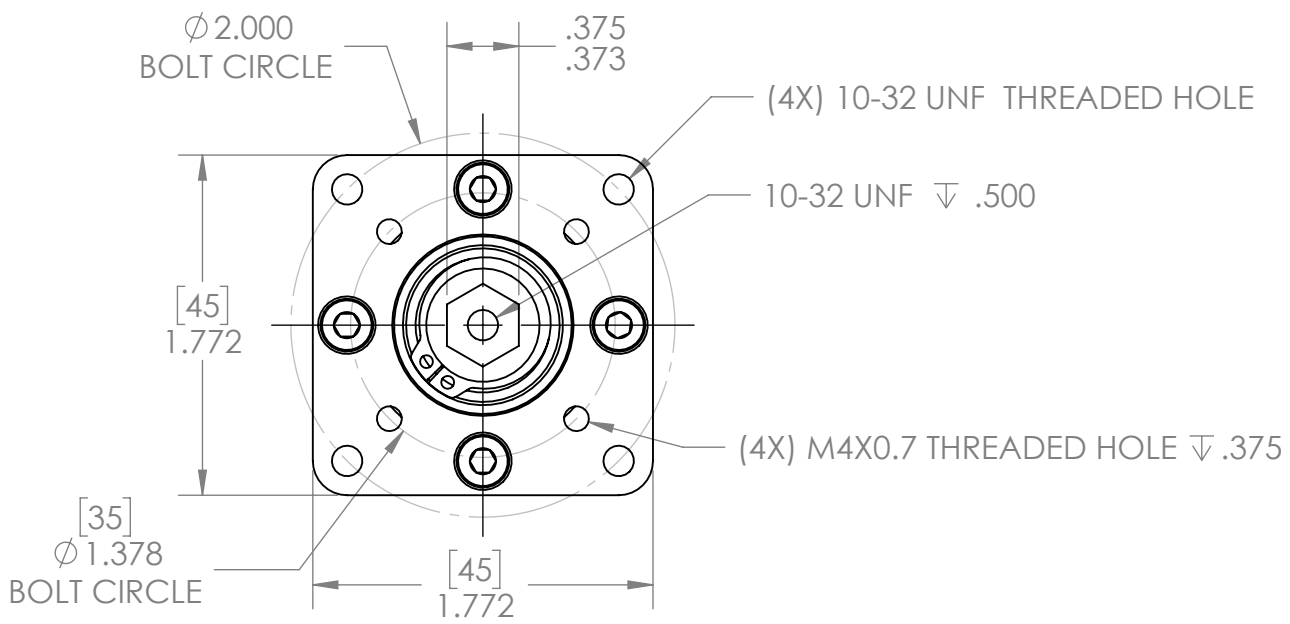
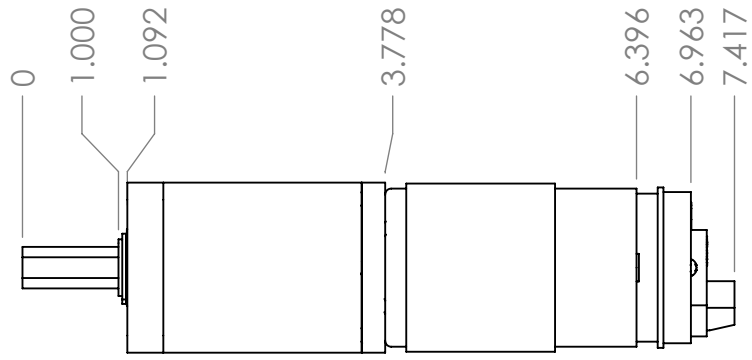
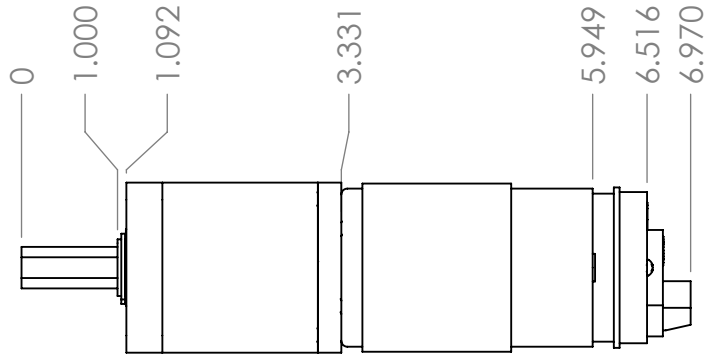
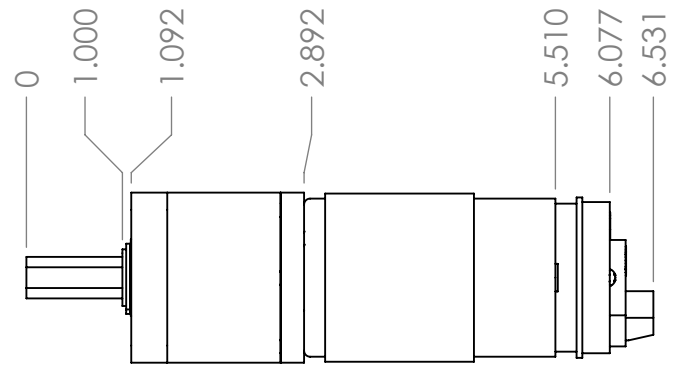
RATIO 27:1
(am-3651)



RATIO 71:1
(am-3652)



RATIO 188:1
(am-3653)



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.				
FRACTIONAL	\pm 1/16	CHECKED	NAME	DATE	SIZE	DWG. NO.
ANGULAR: MACH	\pm 1°	ENG APPR.	NM	11/9/17	B	
ANGULAR: BEND	\pm 5°	MFG APPR.				REV 1
ONE PLACE DECIMAL	\pm 0.1	Q.A.			SCALE: 1:1	SHEET 3 OF 4
TWO PLACE DECIMAL	\pm 0.01					
THREE PLACE DECIMAL	\pm 0.005					
FOUR PLACE DECIMAL	\pm 0.0005					
MATERIAL						
FINISH						
DO NOT SCALE DRAWING						

4

3

2

1

B

B

A

A

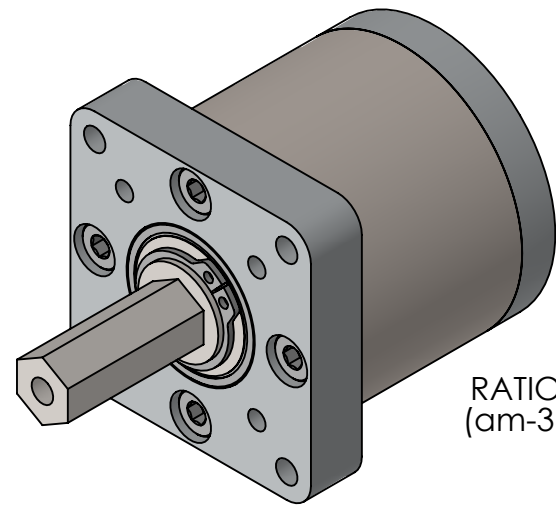
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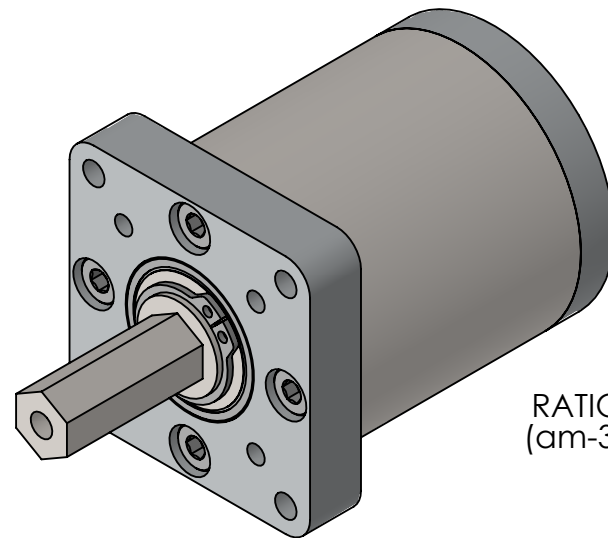
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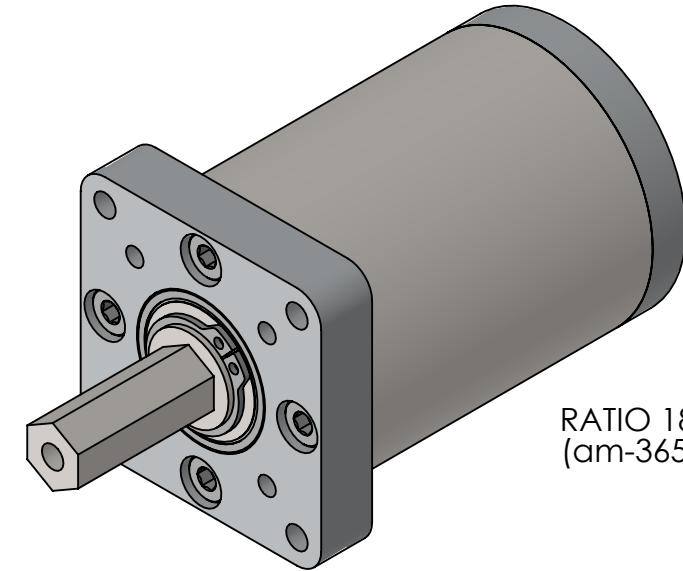
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/8/2017	K. NEPOMUCENO



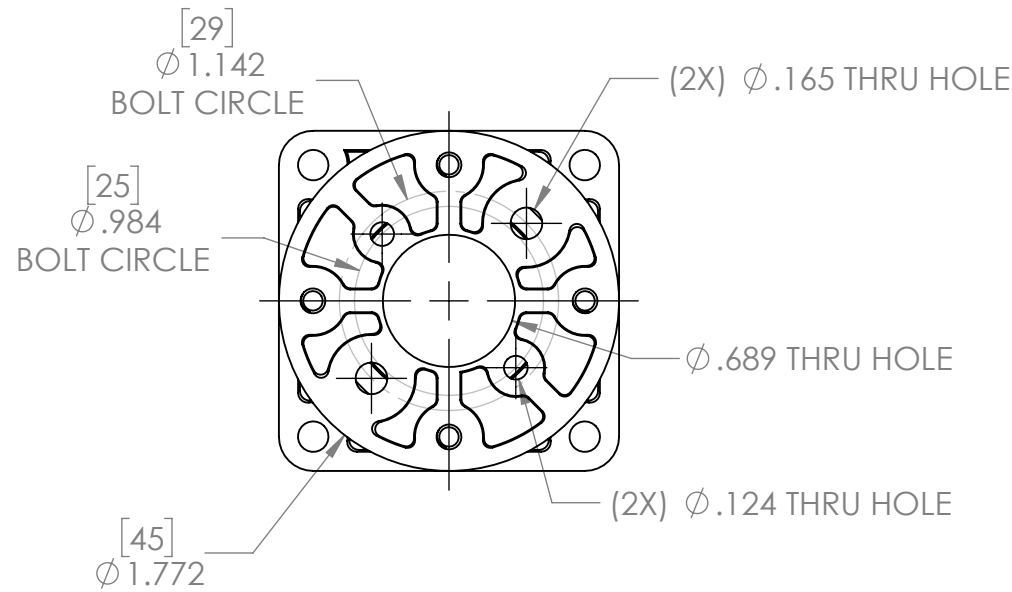
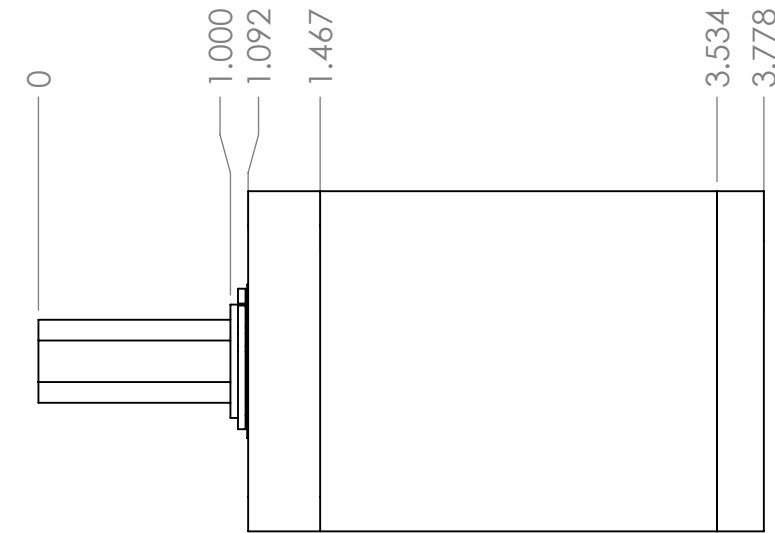
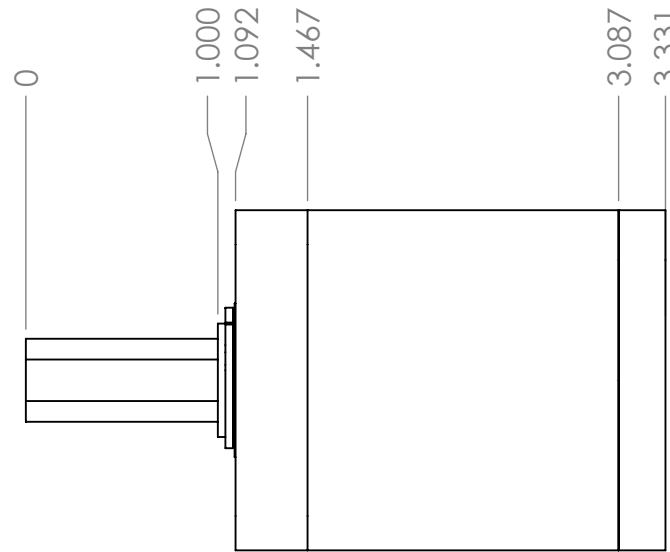
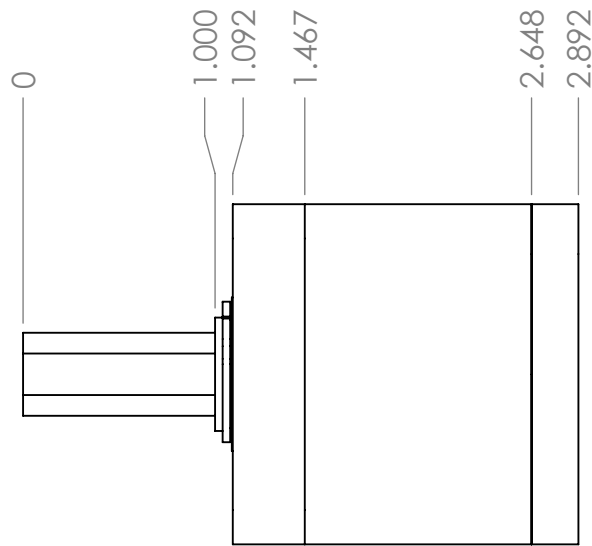
RATIO 27:1
(am-3651g)



RATIO 71:1
(am-3652g)



RATIO 188:1
(am-3653g)



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:	
FRACTIONAL	$\pm 1/16$			PG 375 HEX SERIES	
ANGULAR: MACH	$\pm 1^\circ$			GEARBOX ONLY	
ANGULAR: BEND	$\pm 5^\circ$			SIZE	DWG. NO.
ONE PLACE DECIMAL	± 0.1	CHECKED	NAME	B	
TWO PLACE DECIMAL	± 0.01	ENG APPR.	NM	11/9/17	REV
THREE PLACE DECIMAL	± 0.005	MFG APPR.			1
FOUR PLACE DECIMAL	± 0.0005	Q.A.			
MATERIAL				SCALE: 1:1	SHEET 4 OF 4
FINISH					
DO NOT SCALE DRAWING					

4

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2

1